

RE-ASSEMBLY FOR SPLIT
FILAMENT WOUND COLUMNS

Column will arrive split in half with tabs fastened to column with 1" grabber screws.

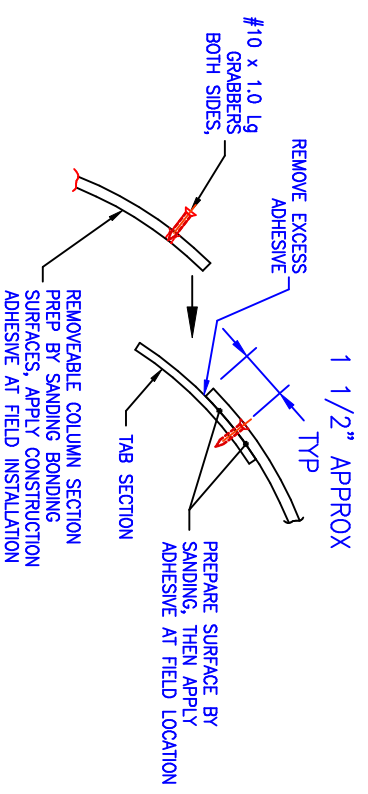
Separate column halves by removing 1" grabber screws from one side of seam. Back grabber screws out of the other half to allow the tabs to separate from column. Apply high quality polyester adhesive. (see Detail A) Tighten grabber screws on tabs.

Position first 1/2 section around post or support column.

Align second 1/2 section and join together with high quality polyester adhesive and screws. Strap clamps may also be useful.

After adhesive sets, (Recommended Cure Time) remove the clamp or strap and screws. Fill the seam with Bondo-like filler, sand smooth.

After sanding and removing dust, column is ready for finishing, priming and painting



DETAIL A

| DESCRIPTION | DATE | REV |
|--|----------------|--------------|
| REVISIONS | | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | |
| DECIMAL FRACTIONS | TOLERANCES | FINISH |
| .XXX 1/16 | .005 1/32 | ✓ |
| .000 1/100 | .000 1/100 | |
| DO NOT SCALE DRAWING | | |
| ORIGINATOR | | DATE |
| I. HARTLEY | | 02/09/05 |
| CHECKER | | |
| PROJECT ENGINEER | | |
| MANUFACTURING ENGINEER | | |
| PROGRAM MANAGER | | |
| CONTRACT NUMBER Arch Net Building Products, Inc. Tel: 888.483.2724 Fax: 402.483.0535 website: www.archcolumns.com | | |
| TITLE FIBERGLASS COLUMN DETAIL SPLIT & TAB FOR RE-ASSEMBLY INSTALLATION INSTRUCTIONS | | |
| SIZE | DRAWING NUMBER | REV |
| A | | — |
| SCALE NONE | RELEASE DATE | SHEET 1 OF 1 |